

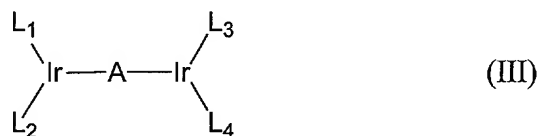
WHAT IS CLAIMED IS:

1. An emissive iridium(III) complex suitable for use in an emissive layer of an OLED and having the structure:



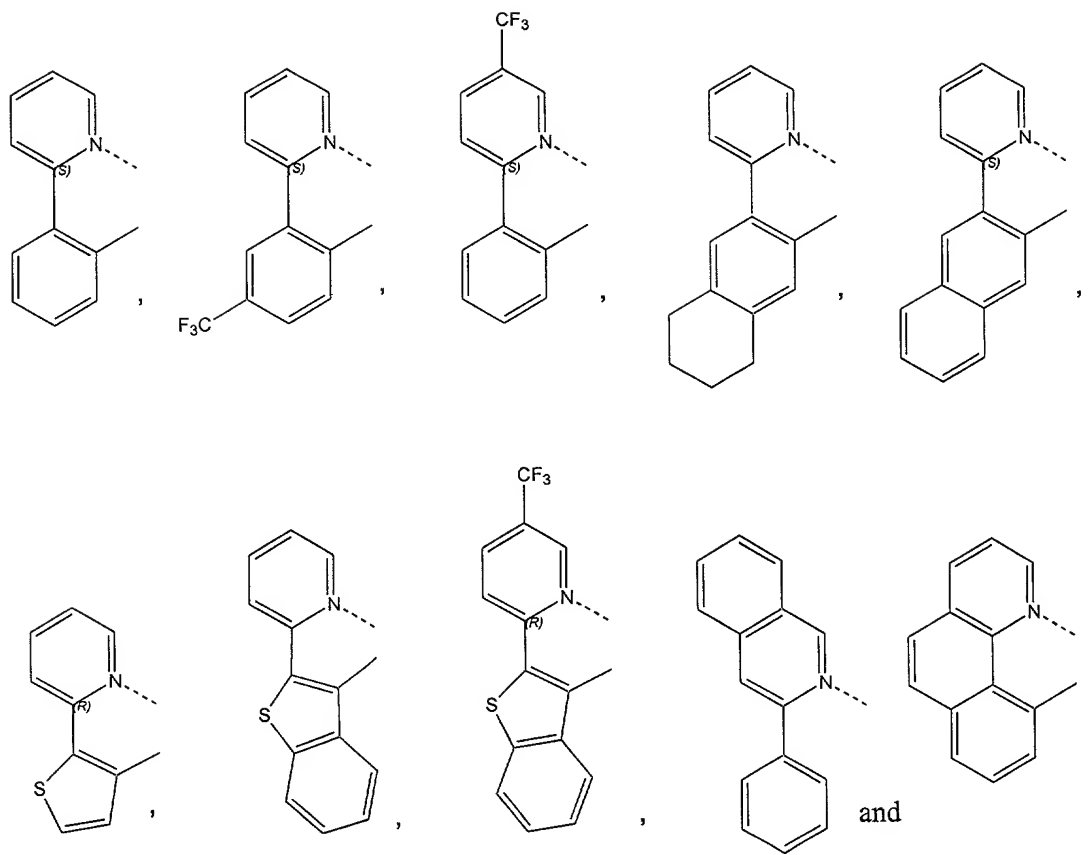
wherein  $\text{L}_1$  and  $\text{L}_2$  are heteroaromatic ligands having a carbon atom covalently bonded to the iridium atom and a nitrogen atom complexed to the iridium atom, and wherein A comprises n heteroaromatic ligand groups defined as for  $\text{L}_1$  and  $\text{L}_2$ , bonding to the respective n iridium atoms, and n is 2-12.

2. An emissive iridium (III) complex according to claim 1, having the formula:



wherein A is a group  $\text{L}'\text{-R-L}''$  in which R is a divalent hydrocarbon radical, and  $\text{L}'$ ,  $\text{L}''$ ,  $\text{L}_1$ ,  $\text{L}_2$ ,  $\text{L}_3$  and  $\text{L}_4$ , which may be the same or different, are heteroaromatic ligands having a carbon atom covalently bonded to the iridium atom and a nitrogen atom complexed to the iridium atom.

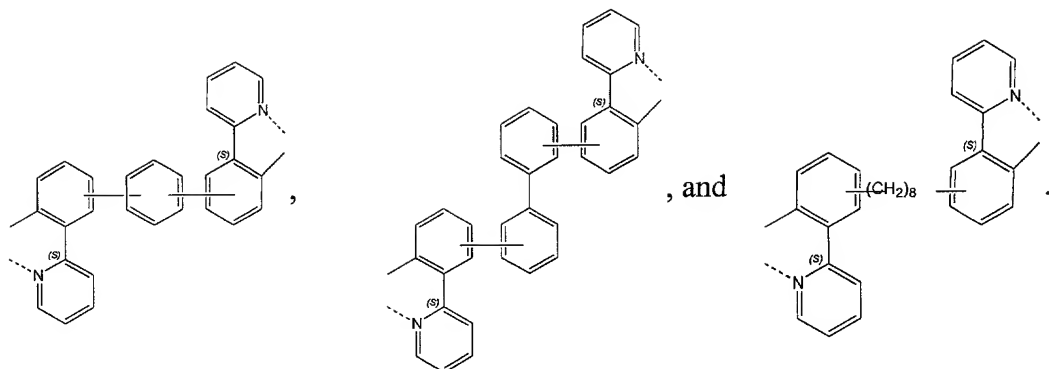
3. The iridium complex of claim 2, wherein  $\text{L}'$  and  $\text{L}''$  are independently selected from the group consisting of:



4. The iridium complex of claim 2, wherein  $L'$ ,  $L''$ ,  $L_1$ ,  $L_2$ ,  $L_3$  and  $L_4$  are the same.

5. The iridium complex of claim 2, wherein  $L_1$ ,  $L_2$ ,  $L_3$  and  $L_4$  are the same and not the same as  $L'$  or  $L''$ .

6. The iridium (III) complex of claim 2, wherein A is selected from the group consisting of:



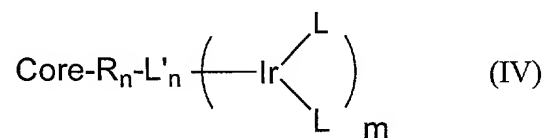
7. An organic light emitting device comprising an anode, a cathode and an emissive layer, wherein the emissive layer comprises the emissive iridium (III) complex of any of claims 1 to 6.

8 The organic light emitting device of claim 7, wherein said complex is doped in a host material in said emissive layer.

9. The organic light emitting device of claim 7, wherein said complex is not doped in a host material.

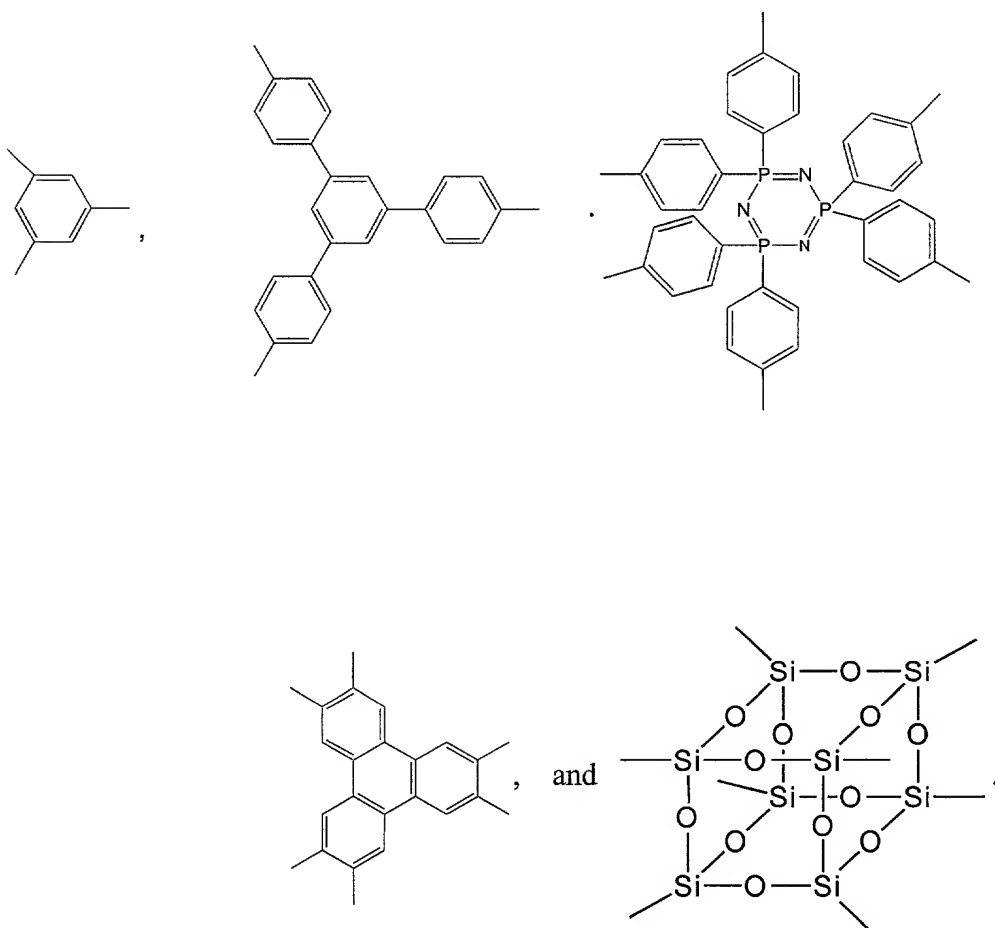
10. The organic light emitting device of claim 7, having a theoretical efficiency greater than 25 percent.

11. An emissive iridium(III) complex according to claim 1 having the structure



where core is an m-valent radical, each R<sub>n</sub> is a divalent hydrocarbon radical, L'<sub>n</sub> is a ligand having a carbon covalently bonded to the iridium atom and a nitrogen atom complexed to the respective iridium atom, and each ligand L, which may be the same or different, has a carbon covalently bonded to the iridium atom and a nitrogen atom complexed to the respective iridium atom

12. The emissive iridium complex of claim 11, wherein said core is selected from the group consisting of:



13. An organic light emitting device comprising an anode, a cathode, an electron transport layer, a hole transport layer and an electron transport/hole blocking layer and an emissive layer comprising an iridium (III) complex according to claim 11 or 12.

14. The organic light emitting device of claim 13 having a theoretical device efficiency greater than 25 percent.

20080201 16:50:07